





QUALIFICATIONS PACK - OCCUPATIONAL STANDARDS FOR RUBBER INDUSTRY

What are Occupational Standards(OS)?

- Solution OS describe what individuals need to do, know and understand in order to carry out a particular job role or function
- performance standards that individuals must achieve when carrying out functions in the workplace, together with specifications of the understanding

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Introduction

Qualifications Pack- Manager Rubber Sheeting

SECTOR: RUBBER PLANTATION INDUSTRY

SUB-SECTOR: Natural Rubber (NR) Plantation

OCCUPATION: Production-NR

REFERENCE ID: RSS/ Q 6115

ALIGNED TO: NCO-2004/NIL

Brief Job Description: Manager – Sheet Making, is in overall charge of rubber sheet making and effluent treatment in a rubber sheet making factory or plantation. He controls and coordinates all processing activities, HR management/welfare, documentation and office management. Quality assurance of sheets produced, its scientific storage, grading and packing are also his responsibilities.

Personal Attributes: He should have leadership qualities and coordinating skills. He should be concerned about the quality aspects and good at managing the work force. He should have knowledge about scientific sheet processing procedure, sorting, grading and packing as per the international standards.







Qualifications Pack For Manager-Rubber Sheeting

Qualifications Pack Code	RSS/ Q 6115		
Job Role	Manager- Rubber Sheeting		
Credits(NSQF)	TBD	Version number	1.0
Sector	Rubber Industry	Drafted on	22/06/2015
Sub-sector	Natural Rubber Plantation	Last reviewed on	22/06/2015
Occupation	Production- NR	Next review date	22/06/2017
NSQC Clearance on	20/07/2015		

Job Role	Manager- Rubber Sheeting	
Role Description	Manager – Sheet Making, is in overall charge of rubber sheet making and effluent treatment in a rubber sheet making factory or plantation. He controls and coordinates all processing activities, HR management/welfare, documentation and office management. Quality assurance of sheets produced, its scientific storage, grading and packing are also his responsibilities.	
NSQF level	6	
Minimum Educational Qualifications*	Graduate in Botany/Chemistry & Basic knowledge of computer	
Maximum Educational Qualifications*	operations (MS Office, Excel, PowerPoint etc.)	
Training (Suggested but not mandatory)	Training in Scientific RSS processing, quality control and pollution control conducted by Rubber Board or any other approved agency.	
Minimum Job Entry Age	18 years	
Experience	Minimum 2 years experience in a reputed RSS processing factory	
Applicable National Occupational Standards (NOS)	1. RSS/ N 6121 (Managing the Processing Procedure) 2. RSS/ N 5003 (To carry out quality checks) 3. RSS/ N 5009 (Human Resource Management and welfare) 4. RSS/ N 5010 (Documentation & Office management) 5. RSS/ N 5011 (Problem identification and solving) Optional: NA	
Performance Criteria	As described in the relevant OS units.	







Qualifications Pack For Manager-Rubber Sheeting

Keywords /Terms	Description		
Sector	Sector is a conglomeration of different business operations having similar businesses and interests. It may also be defined as a distinct subset of the economy whose components share similar characteristics and interests.		
Sub-sector	Sub-sector is derived from a further breakdown based on the characteristics and interests of its components.		
Occupation	Occupation is a set of job roles, which perform similar/related set of functions in an industry.		
Function	Function is an activity necessary for achieving the key purpose of the sector, occupation, or area of work, which can be carried out by a person or a group of persons. Functions are identified through functional analysis and form the basis of OS.		
Job Role	Job role defines a unique set of functions that together form a unique employment opportunity in an organization.		
OS	OS specify the standards of performance an individual must achieve when carrying out a function in the workplace, together with the knowledge and understanding they need to meet that standard consistently. Occupational Standards are applicable both in the Indian and global contexts.		
Performance Criteria	Performance Criteria are statements that together specify the standard of performance required when carrying out a task.		
NOS	NOS are Occupational Standards which apply uniquely in the Indian context.		
Qualifications Pack Code	Qualifications Pack Code is a unique reference code that identifies a qualifications pack.		
Qualifications Pack	Qualifications Pack comprises the set of OS, together with the educational, training and other criteria required to perform a job role. A Qualifications Pack is assigned a unique qualification pack code.		
Unit Code	Unit Code is a unique identifier for an Occupational Standard , which is denoted by an 'N'.		
Unit Title	Unit Title gives a clear overall statement about what the incumbent should be able to do.		
Description	Description gives a short summary of the unit content. This would be helpful to anyone searching on a database to verify that this is the appropriate OS they are looking for.		
Knowledge and Understanding	Knowledge and Understanding are statements which together specify the technical, generic, professional and organizational specific knowledge that an individual needs in order to perform to the required standard.		
Organizational Context	Organizational Context includes the way the organization is structured and how it operates, including the extent of operative knowledge managers have of their relevant areas of responsibility.		
Technical Knowledge	Technical Knowledge is the specific knowledge needed to accomplish specific designated responsibilities.		
Core Skills or Generic Skills	Core Skills or Generic Skills are a group of skills that are key to learning and working in today's world. These skills are typically needed in any work environment. In the context of the OS, these include communication related skills that are applicable to most job roles.		









National Occupational Standard



Overview:

This unit is about managing production of sheet rubber and the effluent.



Notice of Occupational Standards Managing the Processing Procedure





Unit Code	RSS/ N 6121		
Unit Title	Managing the Processing Procedure		
(Task)			
Description	This unit is about managing production of sheet rubber and the effluent.		
Scope	This unit/task covers the following:		
	Operations involved in RSS Processing		
	Rectification of defects that may appear in sheets		
	Sorting and grading		
	Packing and storage		
	Availability of utilities and safety		
	Hygiene and cleanliness		
	 Effluent management and working of the sheeting batteries, smoke house and other equipment, if any 		

Performance Criteria(PC) w.r.t. the Scope

Element	Performance Criteria
Operations involved in RSS Processing	To be competent, the individual on the job must be able to:— PC1. Ensure proper procurement of good latex free from pre- coagulation PC2. Ensure that material confirms to the prescribed quality standards PC3. Check the availability of material with reference to the job schedule given by the planning department. PC4. Check that sieving of the latex is carried out in proper manner. PC5. Ensure that coagulation is effected by the addition of coagulants and the chemicals are added as per the specification. PC6. Ensure that the process of sheeting and dripping is performed as per the SOP. PC7. Ensure all balance unused left over materials are stored properly to avoid any contamination or deterioration during storage. PC8. Check that the process of drying in smoke house takes place as per the specified procedure. PC9. Ensure that the processed sheets are kept at designated place properly.
Rectification of defects that may appear in sheets	PC10. Inspect the sheets carefully for any defect and identify the type of defects in the processed sheets. PC11. Find out the causes of the defects. PC12. Take appropriate action to rectify the defects in the processed sheet to minimize the loss. PC13. Adopt preventive/ control measures for no/minimum defects in the processed sheets.
Sorting and grading	PC14. Arrange proper inspection of dried sheets PC15. Ensure sorting and grading as per the international standards of quality and packing for natural rubber as described in the Green Book (IRQPC,1979) PC16. Ensure proper identification/marking for different grades of sheets
Packing and Storage	PC17. Arrange packing as per Green Book specification PC18. Maintain records of packing done PC19. Inform the concerned person for the storage requirement of packed sheets PC20. Ensure storage in humidity controlled store rooms



National Occupational Standards Managing the Processing Procedure





Utilities and safety	PC18. Ensure the continuous availability of utilities as per the production requirement. PC19. Ensure the use of certified equipments for material handling during processing operation. PC20. Adhere to all safety norms (such as wearing protective gloves, mask and safety shoes). PC21. Comply with health, safety, environment guidelines and regulations in accordance with the organizational standards.		
Hygiene and Cleanliness	PC22. Maintain high level of hygiene in the processing unit and factory premises PC23. Ensure that the bulking tanks and utensils are kept clean always PC24. Ensure the cleanliness of the tools, equipments and machine used in processing.		
Effluent Management and Working of the sheeting batteries and other equipment if any	PC25. Understand the operations of effluent management system. PC26. Operations of sheeting batteries, their basic repair and maintenance. PC27. Working in the smoke house.		
Knowledge and Unders	tanding (K)		
A. Organizational Context (Knowledge of the company / organization and its processes)	 KA1. Importance of full capacity utilization of the processing centre KA2. Importance of effective utilization of manpower KA3. Relevance of minimizing cost of production KA4. Importance of production of quality sheets KA5. Importance of maintaining harmony in work place KA6. Market trends in different grades of RSS KA7. Quality policies of the management KA8. Implications of poorly prepared machine and equipments. KA9. Importance of identifying non-conforming materials and their storage. KA10. Escalation matrix for reporting identified problems KA11. Records to be maintained and the implications of their non-maintenance. KA12. Importance of housekeeping activities. KA13. Health, safety and environment guidelines, legislation and regulations as applicable. KA14. Impact of various practices on cost, quality, productivity, delivery and safety. KA15. Handover/Takeover of the equipment/work area as per the organizational SOP. 		
B. Technical Knowledge	The user/individual on the job needs to know and understand: KB1. Scientific aspects of RSS processing KB2. Cleanliness and safety requirements for commencing processing operation KB3. The defects that may appear in sheets and its preventive/ control measures KB4. Techniques of marking/identification KB5. Sorting, grading and packing as per the international standards KB6. Methods of storage of sheets		









	KB7. Market trends in different grades of RSS			
	KB8. HR management and welfare measures relevant to RSS processing centre			
	KB9. The operations of sheeting batteries, effluent treatment plants, smoke house			
	and other equipment in the factory and its basic repairs. KB10. Pollution control regulations relevant to the processing factory KB11. Biogas production from sheet factory effluent			
	KB12. Response to emergencies, for example, power failures, fire, system failures,			
	spillages and manual intervention to avoid disasters.			
Skills (S)				
	Writing Skills			
	The user/ individual on the job needs to know and understand how to:			
	SA1. Express ideas clearly through written documents			
	SA2. Prepare letters, mails and other documents for communication			
	SA3. Document achievements, cost –benefit study, reports, success stories, routine			
	official records etc			
	SA4. Prepare proposals and feed back to higher authorities SA5. Correspond with other institutions/departments			
	SA6. Fill up appropriate technical forms, process charts and activity logs in required			
	format of the company			
	Reading Skills			
A. Core Skills/	The user/individual on the job needs to know and understand how to:			
Generic Skills				
	SA7. Read and understand the contents published in scientific journals,			
	newspapers and other publications			
	SA8. Read and understand scientific terminologies, codes, abbreviations etc SA9. Read and understand images, graphs, charts, diagrams etc			
	5A5. Read and understand images, graphs, charts, diagrams etc			
	Oral Communication (Listening and Speaking skills)			
	The user/individual on the job needs to know and understand how to:			
	SA10. Be a good communicator			
	SA10. Be a good communicator. SA11. Express statements, opinions or information clearly so that the receiver			
	can hear and understand			
	SA12. Respond appropriately to queries			
	SA13. Communicate effectively to supervisors, employees and clients			
	Decision Making			
B. Professional Skills	The user/individual on the job needs to know and understand how to:			
	SB1.Take appropriate decisions according to the needs of the industry			
	SB2. Arrive at proper decisions as per market trends			
	l l			
	Plan and Organize			









The user/individual on the job needs to know and understand:

- SB3. Seasonal fluctuations in latex production
- SB4. Apt season for latex procurement/production as per demand
- SB5. Market trends in different grades of RSS
- SB6. How to assign tasks and targets as per needs
- SB7. How to motivate the employees for better output and time bound completion of tasks
- SB8. How to monitor the progress of output

Customer Centricity

The user/individual on the job needs to know and understand how to:

- SB9. Extend customer friendly service
 - SB10. Keep transparency /credibility in all dealings
 - SB11. Clarify doubts of the customer with facts and figures
- SB12. Impress them by improving the service conditions as per feed back information

Problem Solving

The user/individual on the job needs to know and understand how to

- SB13. Solve problems related to processing management
- SB14. Solve problems related to transportation, loading, unloading, etc.
- SB15. Solve problems related to equipment and supply of inputs
- SB16. Solve problems among colleagues
- SB17. Diagnose problems and nip in the initial stage itself

Analytical Thinking

The user/individual on the job needs to know and understand how to:

- SB18. Suggest improvement over the present processing procedure
- SB19. Diagnose common problems in the prepared product on visual inspection and quality checks
- SB20.Carry out suitable modifications as and when required

Critical Thinking

The user/individual on the job needs to know and understand how to:

- SB21. Take appropriate action/seek expert opinion to deal with emergencies, for example, power failures, fire, system failures, etc.
 - SB22. Take corrective actions to rectify defects in the processed sheets.



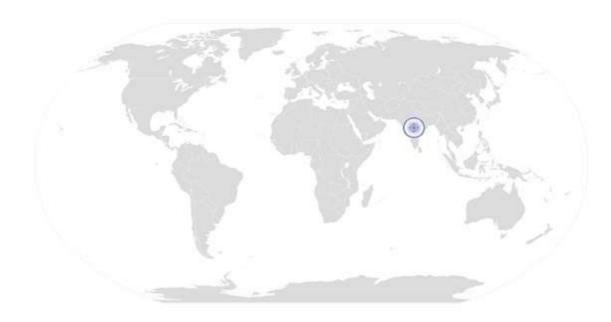






NOS Version Control

NOS Code	RSS/ N 6121		
Credits(NSQF)	TBD	Version number	1.0
Industry	Rubber Industry	Drafted on	22/06/2015
Industry Sub-sector	Natural Rubber (NR) Plantation	Last reviewed on	22/06/2015
Occupation	Production-NR	Next review date	22/06/2017











National Occupational Standard



Overview:

This unit is about quality control/checks in RSS Processing.



NOS Martineal Occupational Standards To carry out quality checks





S / N 5003	To carry out quality checks
Unit Code	RSC / N 5003
Unit Title (Task)	To carry out quality checks
Description	This unit is about carrying out quality control activities
Scope	This unit/task covers the following: Carrying out quality checks to identify problems Take corrective actions Reporting the results
Performance Criteria	(PC) w.r.t. the Scope
Element	Performance Criteria
Inspection	To be competent, the user/individual on the job must be able to: PC1. Ensure that total range of checks are regularly and consistently performed PC2. Use appropriate measuring instruments, equipment, tools, accessories etc ,as required
Analysis	 PC3. Identify non-conformities to quality assurance standards PC4. Identify potential causes of non-conformities to quality assurance standards PC5. Identify impact on final product due to non-conformance to company standards PC6. Evaluating the need for action to ensure that problems do not recur PC7. Suggest corrective action to address problem PC8. Review effectiveness of corrective action
Reporting	PC9. Interpret the results of the quality check correctly PC10. Take up results of the findings with QC in charge/appropriate authority. PC11. Take up the results of the findings within stipulated time PC12. Record of results of action taken PC13. Record adjustments not covered by established procedures for future reference PC14. Review effectiveness of action taken PC15. Follow reporting procedures where the cause of defect cannot be identified
Knowledge and Unde	The user/individual on the job needs to know and understand:
A. Technical Knowledge	KB1. The importance of quality control procedures

KB2. Relevance and importance of activities and how they contribute to the









To carry out quality checks

SS / N 5003	To carry out quality checks
	achievement of the quality objectives,
	KB3. Proper procedure for selecting the material/product and performing quality
	checks without affecting the material
	KB4. Availability of work instructions, as necessary,
	KB5. Characteristics of the product/material
	KB6. Use of suitable equipment
	KB7. Availability and use of monitoring and measuring devices,
	KB8. Requirements of records
	KB9. Importance of maintaining accurate up-to-date records
	KB10. The need to report within the stipulated time
	KB11. Implications of inaccurate measuring and testing instruments and equipment
	KB12. The cost of non-conformance to quality standards
	KB13. Implications (impact on internal/external customers) of defective products,
	materials or components
	materials of components
Skills (S)	
	Writing Skills
	The user/ individual on the job needs to know and understand how to:
	SA1. Construct simple sentences and express ideas clearly through written
	communication
	SA2. Fill up appropriate technical forms, process charts, activity logs in required
	format of the company
	SA3. Write simple letters, mails, etc
	SA4. Perform functional mathematical operations, including apply basic
	mathematical principles, such as numbers and space, and techniques such as
	estimation and approximation, for practical purposes
	Reading Skills
A. Core Skills/	The user/individual on the job needs to know and understand how to:
Generic Skills	SA5. Read and understand manuals, health and safety instructions, memos, reports,
Generic Skiiis	job cards etc
	SA6. Read images, graphs, diagrams
	SA7. Understand the various coding systems as per company norms
	Oral Communication (Listening and Speaking skills)
	Crair Communication (Listering and Speaking States)
	The user/individual on the job needs to know and understand how to:
	SA8. Express statements, opinions or information clearly so that others can hear
	and understand
	SA9. Respond appropriately to any queries
	SA10. Communicate with supervisor
	SA11. Communicate with upstream and downstream teams
	SA12. Work in a team and other behavioral skills required to support the small group
	activities (Quality Circle, Cross Functional Team, Suggestion Scheme)
	, 30









SLOPMENT COUNCIL	National Occupational Standards AMBERTS OF SKALL DEVELOPMENT Transforming
SS / N 5003	To carry out quality checks
B. Professional	Decision Making
Skills	The user/individual on the job needs to know and understand how to:
	SB1. Arrive at proper decisions according to various situations
	3B1. Arrive at proper decisions according to various situations
	Plan and Organize
	The user/individual on the job needs to know and understand how to:
	SB2. Plan the seasonal activates on priority basis
	SB3. Fix the task and allotment
	SB4. Assign tasks to suitable persons
	SB5. Motivate them for better output and time bound completion of tasks
	SB6. Monitor the progress
	Customer Centricity
	NA
	Problem Solving
	The user/individual on the job needs to know and understand how to
	SB7. Solve labour problems
	SB8. Solve problems related to productivity of workers
	SB9. Solve problems among colleagues
	SB10. Diagnose problems and nip in the bud stage itself
	Analytical Thinking
	The user/individual on the job needs to know and understand how to:
	SB11. Suggest improvement over the quality assurance programmes and
	activities currently practiced.
	Critical Thinking
	The user/individual on the job needs to know and understand how to:
	The been marked on the jet meets to know and understand now to

situations

SB12. Take appropriate action/seek expert opinion to overcome critical









NOS Version Control

NOS Code	RSS/ N 5003		
Credits(NSQF)	TBD	Version number	1.0
Industry	Rubber Industry	Drafted on	22/06/2015
Industry Sub-sector	Natural Rubber (NR) Plantation	Last reviewed on	22/06/2015
Occupation	Production-NR	Next review date	22/06/2017











National Occupational Standard



Overview:

This unit is about human resource management and welfare.



NOS National Occupational Standards





Human Resource Management and Welfare

Unit Code	RSS/ N 5009		
Unit Title (Task)	Human Resource Management and Welfare		
Description	This unit is about Human Resource Management and Welfare.		
Scope	This unit/task covers the following: Proficiency in - Basic management functions- planning, organizing, staffing, leading and controlling Conflict management/ problem solving Human resource planning Human resource management Human resource development Implementing welfare programmes		
Performance Criteria(I	PC)		
Element	Performance Criteria		

Element	Performance Criteria
Basic Management Functions	To be competent, the individual on the job must be able to – PC1. Decide on the plans and take necessary steps to achieve the objectives PC2. Assign tasks and allocate resources to individuals PC3. Determine the manpower requirements and decide their placement. PC4. Motivate and lead the staff for timely achievements of the goals. PC5. Regularly monitor the progress of work
Conflict Management/ Problem solving	PC6. Identify the conflict/problem PC7. Diagnose the reason PC8. Develop solutions PC9. Implement and review
Human Resource Planning & Management	PC10. Place right type of people in right number at the right place PC11. Motivate the staff to increase turn over and improve quality PC12. Performance appraisal for human resource development
Human Resource Development	PC13. Assess training need for skill development PC14. Organize suitable training programmes for skill development/capacity building









Human Resource Management and Welfare

N 5009	Human Resource Management and Welfare
Implement welfare	PC15Implement EPF for workers
programmes	PC16. Implement Group insurance schemes and health insurance
	PC17. Implement production linked incentive/bonus schemes
	PC18. Implement Housing and related welfare measures
	PC19. Implement provisions of rest room, recreational facilities etc as per
	relevant rules
Knowledge and Understand	
Knowicage and Onderstand	11115 (N)
A. Organizational Context (Knowledge of	The user/individual on the job needs to know and understand:
the company /	KA1. Management functions to achieve the envisaged target
organization and its	KA2. Importance of Human Resource Planning, Management and
processes)	Development
	KA3. Role of workers in overall performance and achievements
	KA4. Importance of motivation through welfare programmes
	KA5. HR policies of the management
B. Technical	The user/individual on the job needs to know and understand:
Knowledge	The asely marvadar on the job needs to know and anderstand.
Kilowicage	KB1. Basic management functions and theories and their implementation
	KB2. Labour Act and rules, welfare schemes etc
	KB3. Insurance schemes
	KB4. EPF and other service rules
Skills (S) (Optional)	
C. Core Skills/	Writing Skills
Generic Skills	
Generic Skins	The user/ individual on the job needs to know and understand how to:
	SA1.Express ideas clearly through written documents
	SA2. Prepare letters, mails and other documents for communication
	SA3. Prepare proposals, feed back to higher authorities
	SA4. Correspond with other institutions/department
	Reading Skills
	The user/individual on the job needs to know and understand how to:
	The user/individual on the job needs to know and understand now to.
	SA5. Read and understand the contents published in manuals, newspaper
	and other publications
	SA6. Read, understand and interpret various rules, schemes etc
	SA7. Read and understand images, graphs, charts, diagrams etc
	5 Redu and anderstand images, graphs, charts, diagrams etc
	Oral Communication (Listoning and Speaking skills)
	Oral Communication (Listening and Speaking skills)









Human Resource Management and Welfare

N 5009	Human Resource Management and Welfare
	The user/individual on the job needs to know and understand how to:
	CAO. Para and a man alasta
	SA8. Be a good communicator.
	SA9. Express statements, opinions or information clearly so that the
	receiver can hear and understand
	SA10. Respond appropriately to queries SA11. Communicate effectively to supervisor, office staff and workers
	SATT. Communicate effectively to supervisor, office staff and workers
D. Professional Skills	Decision Making
	The user/individual on the job needs to know and understand how to:
	SB1. Arrive at proper decisions according to various situations
	Plan and Organize
	The user/individual on the job needs to know and understand how to:
	SB2. Plan the seasonal activates on priority basis
	SB3. Fix the task and allotment
	SB4. Assign tasks to suitable persons
	SB5. Motivate them for better output and time bound completion of tasks
	The state of the s
	SB6. Monitor the progress
	(6)
	Customer Centricity
	NA
	Problem Solving
	The user/individual on the job needs to know and understand how to
	SB7. Solve labour problems
	SB8. Solve problems related to productivity of workers
	SB9. Solve problems among colleagues
	SB10. Diagnose problems and nip in the bud stage itself
	Analytical Thinking
	The user/individual on the job needs to know and understand how to:
	SB11. Suggest improvement over the quality assurance programmes and
	activities currently practiced.
	Critical Thinking
	The user/individual on the job needs to know and understand how to:
	SB12. Take appropriate action/seek expert opinion to overcome critical
	situations
	Situations









NOS Version Control

NOS Code	RSS/ N 5009		
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Industry	Rubber Industry	Drafted on	22/06/2015
Industry sub-sector	Natural Rubber (NR) Plantation	Last reviewed on	22/06/2015
Occupation	Production-NR	Next review date	22/06/2017











National Occupational Standard



Overview:

This unit is about Documentation and Office Management.



NOS Automal Occupational Standards Documentation & Office management





Unit Code	RSS/ N 5010
Unit Title (Task)	Documentation & Office Management
Description	This unit is about documentation &office management.
Scope	 This unit/task covers the following tasks: Office management Account maintenance Balance sheet &budget preparation Input/equipment purchase & management Data collection, analysis and documentation

Performance Criteria(PC) w.r.t. the scope

Element	Performance Criteria
Office management	To be competent, the individual on the job must be able to know and understand PC1. General office procedures PC2. Record keeping and file maintenance PC3. Leave and allowance/wages rules PC4. Rules regarding workers' benefits PC5. Monitor office activities PC6.Maintenance of punctuality and discipline in the factory
Account maintenance	PC7. Dealing cash/effecting payments PC8. Proper accounting and book keeping PC9. Regulating expenditure as per fund allocation PC10. Income and expenditure statement preparation PC11.Profit/loss statements PC12. Operating bank account PC13.Disbursement of salary/wages
Balance sheet &budget Preparation	PC13. Annual budget preparation as per target PC14. Annual balance sheet preparation
	PC15. Annual EPF statements & other statutory statements
Input/equipment	PC16. Assessment of input & equipment requirement
purchase & management	PC17. Arrange for purchase, effective utilization & management of the resources
	PC18.Records of sales and purchases









Documentation & Office management

SS / N 5010	Documentation & Office management
Data collection, analysis & documentation	PC19. Collection and recording of all data PC20. Compilation, analysis and documentation PC21. Documentation for publication, reporting and recording for future reference PC22.Correspondence with venders, clients, govt. agencies and public PC23.Document notifications/letters from Government agencies and management
Knowledge and Understand	ing (K)
A. Organizational Context (Knowledge of the company / organization and its processes)	The user/individual on the job needs to know and understand: KA1. Efficient management of office activities KA2. Planning and organizing activities through administrative and financial management KA3. Analyzing shortfall/achievement for further improvement KA4. Documentation for self-awareness and publication
B. Technical Knowledge	The user/individual on the job needs to know and understand: KB1. Office management procedures KB2. Finance management procedures KB3. Labour Act and Rules, welfare schemes etc. KB4. Insurance schemes KB5. EPF and other service rules KB6. Data collection, analysis and documentation KB7. Computer application- data processing, report typing etc.
Skills (S)	
A. Core Skills/ Generic Skills	Writing Skills The user/ individual on the job needs to know and understand how to: SA1. Express ideas clearly through written document SA2. Prepare letters, mails and other documents for communication SA3. Prepare proposals, feedback to higher authorities SA4. Correspond with other institutions/department SA5. Report writing, computerization
	Reading Skills
	The user/individual on the job needs to know and understand how to: SA6.Read and understand the contents published in scientific journals, manuals, newspaper and other publications SA7. Read, understand and interpret various rules, schemes etc. SA8. Read and understand images, graphs, charts, diagrams etc. SA9. Read and understand articles and interpret









Documentation & Office management

S / N 5010	Documentation & Office management MINISTRY OF SKELL DEVELOPMENT
	Oral Communication (Listening and Speaking skills)
	The user/individual on the job needs to know and understand how to:
	SA10. Be a good communicator.
	SA11. Express statements, opinions or information clearly so that the
	receiver can hear and understand
	SA12. Respond appropriately to queries
	SA13. Communicate effectively to supervisors, employees and clients
	Chefits
B. Professional Skills	Decision Making
b. Professional Skills	Decision Making
	The user/individual on the job needs to know and understand how to
	SB1. Arrive at proper decisions according to various situations
	Plan and Organize
	The user/individual on the job needs to know and understand how to:
	SB2. Plan the seasonal activities on priority basis SB3. Fix up tasks and allotment of the same
	SB4. Assign tasks to suitable persons
	SB5. Motivate them for better output and time bound completion of tasks
	SB6. Monitor the progress
	Customer Centricity
	The user/individual on the job needs to know and understand how to: SB7.Correspond effectively with clients relating to product delivery, paymen
	and for communicating any other information.
	Problem Solving
	The user/individual on the job needs to know and understand how to:
	SB8. Solve problems related to documentation and office management
	SB9. Solve problems related to transportation, loading, unloading etc.
	SB10. Solve problems related to equipment and supply of inputs
	SB11. Solve problems among colleagues
	SB12. Diagnose problems and nip in the bud stage itself
	Analytical Thinking

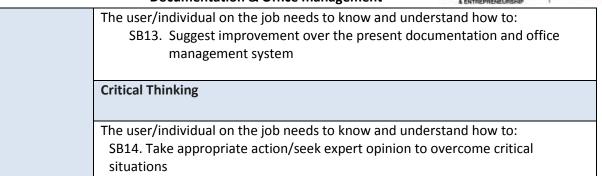








Documentation & Office management













NOS Version Control

NOS Code	RSS/ N 5010		
Credits(NSQF)	TBD	Version number	1.0
Industry	Rubber Industry	Drafted on	22/06/2015
Industry sub-sector	Natural Rubber (NR) Plantation	Last reviewed on	22/06/2015
Occupation	Production-NR	Next review date	22/06/2017











National Occupational Standard



Overview:

This unit is about problem identification and reporting/solving,



NOS National Occupational Standards Problem identification and solving





Unit Code	RSS/ N 5011
Unit Title (Task)	Problem identification and solving
Description	This unit is about problem identification & solving
Scope	This unit/task covers the following: Proficiency in identifying and solving problems across • Problem identification • Problem solving
Performance Criteria(P	PC) w.r.t. the scope

Element	Performance Criteria	
Problem identification	To be competent, the individual on the job must be able to – PC1. Recognize and define the problems PC2. Identify the wrong practices that may lead to problems PC3. Refer previous experience if any PC4. Evaluate the possible impacts if the problems remain unsolved	
Problem solving	PC5. Nip it in the bud stage itself PC6. Find out possible solutions PC7. Evaluate the alternatives PC8. Select the best alternative for solution PC9. Plan for implementation PC10. Implementation according to the existing rules and regulations PC11. Evaluate the results and monitor future problems	

Knowledge and Understanding (K)

A. Organizational	The user/individual on the job needs to know and understand:
Context (Knowledge of the company / organization and its processes)	KA1. Problem solving and conflict management for smooth functioning of the organization KA2. Harmonious working atmosphere for achieving organizational goals KA3. Public reputation and credibility KA4. Maximizing output with acceptable quality



National Occupational Standards Problem identification and solving





B. Technical	The user/individual on the job needs to know and understand:
Knowledge	KB1. Problem identification skill
	KB2. In-depth knowledge in rubber processing technology
	KB3. Knowledge in Labour Act and Rules, welfare schemes etc.
	KB4. Insurance schemes
	KB5. EPF and other service rules
	KB6. Problem solving/decision making skill
	KB7. Techniques of motivating the work force
Skills (S)	
A. Core Skills/	Writing Skills
Generic Skills	The user/ individual on the job needs to know and understand how to:
	SA1. Express ideas clearly through written document
	SA2. Prepare letters, mails and other documents for communication
	SA3. Prepare proposals, feedback to higher authorities
	SA4. Correspond with other institutions/department
	SA5. Report writing
	Reading Skills
	The user/individual on the job needs to know and understand how to:
	SA6. Read and understand the contents published in scientific journals,
	manuals, newspaper and other publications
	SA7. Read, understand and interpret various rules, schemes, notifications etc. SA8. Read and understand images, graphs, charts, diagrams etc.
	SA9. Read and understand images, graphs, charts, diagrams etc. SA9. Read and understand articles and interpret
	SAS. Nead and understand articles and interpret
	Oral Communication (Listening and Speaking skills)
	The user/individual on the job needs to know and understand how to:
	SA10 Be a good communicator.
	SA10 Be a good communicator. SA11. Express statements, opinions or information clearly so that the receiver
	can hear and understand
	SA12. Respond appropriately to queries
	SA13. Communicate effectively to supervisors, employees and clients
B. Professional Skills	Decision Making



Notional Occupational Standards Problem identification and solving





The user/individual on the job needs to know and understand how to

SB1. Arrive at proper decisions according to various situations

Plan and Organize

The user/individual on the job needs to know and understand how to:

- SB2. Plan the seasonal activities on priority basis
- SB3. Fix up tasks and allotment of the same among workers
- SB4. Assign tasks to suitable persons
- SB5. Motivate them for better output and time bound completion of tasks
- SB6. Monitor the progress

Customer Centricity

The user/individual on the job needs to know and understand how to:

SB7. Address customer complaints at his work level.

Problem Solving

The user/individual on the job needs to know and understand how to

- SB8. Solve problems related production of quality RSS
- SB9. Solve problems related to transportation, loading, unloading etc.
- SB10. Solve problems related to equipment and supply of inputs
- SB11. Solve problems among colleagues
- SB12. Diagnose problems and nip in the bud stage itself

Analytical Thinking

The user/individual on the job needs to know and understand how to:

SB13. Suggest improvement over the present system of problem solving methods

Critical Thinking

The user/individual on the job needs to know and understand how to:

SB14. Take appropriate action/seek expert opinion to overcome critical situations



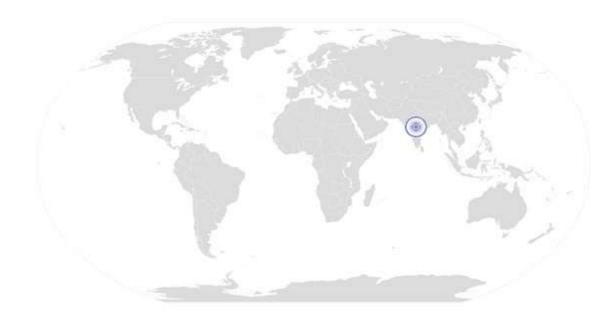






NOS Version Control

NOS Code	RSS/ N 5011		
Credits(NSQF)	TBD	Version number	1.0
Industry	Rubber Industry	Drafted on	22/06/2015
Industry sub-sector	Natural Rubber (NR) Plantation	Last reviewed on	22/06/2015
Occupation	Production-NR	Next review date	22/06/2017



CRITERIA FOR ASSESSMENT OF TRAINEES

Job Role Manager- Rubber Sheeting

Qualification Pack RSS/ Q 6115

Sector Skill Council Rubber Skill Development Council

Guidelines for Assessment

1. Criteria for assessment for each Qualification Pack will be created by the Sector Skill Council. Each Performance Criteria (PC) will be assigned marks proportional to its importance in NOS. SSC will also lay down proportion of marks for Theory and Skills Practical for each PC

- 2. The assessment for the theory part will be based on knowledge bank of questions created by the SSC
- 3. Individual assessment agencies will create unique question papers for theory part for each candidate at each examination/training center (as per assessment criteria below)
- 4. Individual assessment agencies will create unique evaluations for skill practical for every student at each examination/training center based on this criteria
- 5. To pass the Qualification Pack, every trainee should score a minimum of 70% in every NOS
- 6. In case of successfully passing only certain number of NOS's, the trainee is eligible to take subsequent assessment on the balance NOS's to pass the Qualification Pack

		Assessment Strategy	M	arks Allo	cation
NOS	Elements	Performance Criteria	Tota I	Theor y	Practica I
RSS/ N 6121	Operations involved in RSS Processing	PC1. Ensure proper procurement of good latex free from precoagulation	4	2	2
Managing the Processing		PC2. Ensure that material confirms to the prescribed quality standards	4	2	2
Procedure	1 Toccssing	PC3. Check the availability of material with reference to the job schedule given by the planning department.	4	2	2

		PC4. Check that sieving of the latex is carried out in proper manner.	6	2	4
		PC5. Ensure that coagulation is effected by the addition of coagulants and the chemicals are added as per the specification.	6	2	4
		PC6. Ensure that the process of sheeting and dripping is performed as per the SOP.	4	2	2
		PC7. Ensure all balance unused left over materials are stored properly to avoid any contamination or deterioration during storage.	4	2	2
		PC8. Check that the process of drying in smoke house takes place as per the specified procedure.	4	2	2
		PC9. Ensure that the processed sheets are kept at designated place properly.	2	0	2
		PC10. Inspect the sheets carefully for any defect and identify the type of defects in the processed sheets.	4	2	2
	Rectification of defects that may	PC11. Find out the causes of the defects.	4	2	2
	appear in sheets	PC12. Take appropriate action to rectify the defects in the processed sheet to minimize the loss.	4	2	2
		PC13. Adopt preventive/ control measures for no/minimum defects in the processed sheets.	4	2	2
	Carlla	PC14. Arrange proper inspection of dried sheets	2	0	2
	Sorting and grading	PC15. Ensure sorting and grading as per the international standards of quality and Packing for natural rubber as described in the Green Book (IRQPC,1979)	4	2	2

		PC16. Ensure proper identification/marking for different grades of sheets	2	0	2
		PC17. Arrange packing as per Green Book specification	2	0	2
		PC18. Maintain records of packing done	2	0	2
	Packing and Storage	PC19. Inform the concerned person for the storage requirement of packed sheets	2	0	2
		PC20. Ensure storage in humidity controlled store rooms	4	2	2
		PC18. Ensure the continuous availability of utilities as per the production requirement.	2	0	2
		PC19. Ensure the use of certified equipments for material handling during processing operation.	4	2	2
	Utilities and safety	PC20. Adhere to all safety norms (such as wearing protective gloves, mask and safety shoes).	2	0	2
		PC21. Comply with health, safety, environment guidelines and regulations in accordance with the organizational standards.	4	2	2
		PC22. Maintain high level of hygiene in the processing unit and factory premises	2	0	2
	Hygiene and Cleanliness	PC23. Ensure that the bulking tanks and utensils are kept clean always	4	2	2
		PC24. Ensure the cleanliness of the tools, equipments and machine used in processing.	2	2	0
	Effluent Management and Working of the sheeting	PC25. Understand the operations of effluent management system.	2	2	0

	batteries and other equipment	PC26. Operations of sheeting batteries, their basic repair and maintenance.	2	0	2
	if any	PC27. Working in the smoke house.	4	2	2
			100	40	60
	Inspection	PC1. Ensure that total range of checks are regularly and consistently performed	0	2	
		PC2. Use appropriate measuring instruments, equipment, tools, accessories etc ,as required	6	2	4
	Analysis	PC3. Identify non-conformities to quality assurance standards	6	4	2
		PC4. Identify potential causes of non-conformities to quality assurance standards	8	4	4
		PC5. Identify impact on final product due to non-conformance to company standards	6	2	4
RSS/ N 5003 To carry out quality		PC6. Evaluating the need for action to ensure that problems do not recur	8	4	4
checks		PC7. Suggest corrective action to address problem	6	2	4
		PC8. Review effectiveness of corrective action	7	2	5
		PC9. Interpret the results of the quality check correctly	6	2	4
		PC10. Take up results of the findings with QC in charge/appropriate authority.	6	2	4
		PC11. Take up the results of the findings within stipulated time	6	2	4
		PC12. Record of results of action taken	0		
			6	4	2
		PC13. Record adjustments not covered by established procedures for future reference	7	2	5

		PC14. Review effectiveness of action taken			
			8	4	4
		PC15. Follow reporting procedures where the cause of defect cannot be identified	6	2	4
			100	40	60
	Basic Management Functions	PC1. Decide on the plans and take necessary steps to achieve the objectives	6	4	2
		PC2. Assign tasks and allocate resources to individuals	8	6	2
		PC3. Determine the manpower requirements and decide their placement.	4	2	2
	Conflict Management/	PC4. Motivate and lead the staff for timely achievements of the goals.	6	4	2
DCC / N. TOO	Problem solving	PC5. Regularly monitor the progress of work	6	4	2
RSS/ N 5009 Human Resource		PC6. Identify the conflict/problem	4	4	0
Management and Welfare		PC7. Diagnose the reason	4	2	2
vvenare	Human Resource	PC8. Develop solutions	6	4	2
	Planning &	PC9. Implement and review	6	4	2
	Management	PC10. Place right type of people in right number at the right place	4	4	0
		PC11. Motivate the staff to increase turn over and improve quality	6	4	2
	Human Resource Development	PC12. Performance appraisal for human resource development	6	4	2
	Bevelopment	PC13. Assess training need for skill development	6	4	2

	Implement welfare programmes	PC14. Organize suitable training programmes for skill development/capacity building	6	4	2
		PC15. Implement EPF for workers	4	4	0
		PC16. Implement Group insurance schemes and health insurance	4	2	2
		PC17. Implement production linked incentive/bonus schemes	4	4	0
		PC18. Implement Housing and related welfare measures	4	2	2
		PC19. Implement provisions of rest room, recreational facilities etc as per relevant rules	6	4	2
			100	70	30
	Office management	PC1. General office procedures	4	4	0
	Account	PC2. Record keeping and file maintenance	4	2	2
		PC3. Leave and allowance/wages rules	2	2	0
4. RSS/ N 5008 (Documentation		PC4. Rules regarding workers' benefits	8	4	4
& Office management)	maintenance	PC5. Monitor office activities	6	4	2
		PC6.Maintenance of punctuality and discipline in the factory	6	4	2
		PC7. Dealing cash/effecting payments	4	2	2
	Balance sheet	PC8. Proper accounting and book keeping	6	4	2
	&budget	PC9. Regulating expenditure as per fund allocation	2	2	0

	Preparation	PC10. Income and expenditure statement preparation	8	6	2
		PC11.Profit/loss statements	6	4	2
		PC12. Operating bank account	2	2	0
		PC13.Disbursement of salary/wages	8	6	2
		PC13. Annual budget preparation as per target	4	4	0
		PC14. Annual balance sheet preparation	2	0	2
	Input/equipment purchase &	PC15. Annual EPF statements & other statutory statements	2	2	0
	management	PC16. Assessment of input & equipment requirement	2	2	0
		PC17. Arrange for purchase, effective utilization & management of the resources.	4	2	2
		PC18.Records of sales and purchases	8	6	2
		PC19. Collection and recording of all data	2	2	0
	Data collection, analysis &	PC20. Compilation, analysis and documentation	2	2	0
	documentation	PC21. Documentation for publication, reporting and recording for future reference	4	2	2
		PC22.Correspondence with venders, clients, govt. agencies and public	2	2	0
		PC23.Document notifications/letters from Government agencies and management	2	0	2
			100	70	30
5. RSS/ N 5011 (Problem	Problem identification	PC1. Recognize and define the problems	10	6	4

identification and solving)		PC2. Identify the wrong practices that may lead to problems	10	8	2
		PC3. Refer previous experience if any	8	6	2
	Problem Solving	PC4. Evaluate the possible impacts if the problems remain unsolved	8	8	0
		PC5. Nip it in the bud stage itself	8	6	2
		PC6. Find out possible solutions	10	6	4
		PC7. Evaluate the alternatives	8	6	2
		PC8. Select the best alternative for solution	10	6	4
		PC9. Plan for implementation	8	6	2
		PC10. Implementation according to the existing rules and regulations	10	6	4
		PC11. Evaluate the results and monitor future problems	10	6	4
				100	70