





QUALIFICATIONS PACK - OCCUPATIONAL STANDARDS FOR RUBBER INDUSTRY

What are Occupational Standards(OS)?

- OS describe what individuals need to do, know and understand in order to carry out a particular job role or function
- OS are performance standards that individuals must achieve when carrying out functions in the workplace, together with specifications of the underpinning knowledge and understanding

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Introduction

Qualifications Pack- General Worker (RSS Trading)

SECTOR: RUBBER INDUSTRY

SUB-SECTOR: Natural Rubber (NR) Plantation

OCCUPATION: Production - NR

REFERENCE ID: RSC/ Q 6102

ALIGNED TO: NCO-2004/NIL

Brief Job Description: The main job of a worker associated with the trading and marketing firm dealing in RSS includes loading, unloading, weighing bundling and labeling of different grades of sheet rubber and field coagulum.

Personal Attributes: He should be healthy enough to load/unload sheet rubber bundles of 50 kg. He should also be able to handle field coagulum brought by the farmers. He should have good sense of cleanliness.



NOS





Qualification Pack for General Worker (RSS Trading)

Qualifications Pack Code		RSC/ Q 6102	
Job Role	General Worker (RSS Trading)		
Credits(NSQF)	TBD	Version number	1.0
Sector	Rubber Industry	Drafted on	14/05/15
Sub-sector	Natural Rubber Plantation	Last reviewed on	14/05/15
Occupation	Production- NR	Next review date	14/05/16
NSQC Clearnace on	20/07/2015		

Job Role	General Worker (RSS Trading)
Role Description	The main job for a worker associated with the trading and marketing firm dealing in RSS includes loading, unloading, weighing and bundling of RSS and field coagulum.
NSQF level	3
Minimum Educational Qualifications*	Class VIII and above
Maximum Educational Qualifications*	NA
Training (Suggested but not mandatory)	NA
Minimum Job Entry Age	18 years
Experience	Minimum 3 months experience in a rubber dealer's shop
Applicable National Occupational Standards (NOS)	Compulsory: 1. RSC/ N 6102 Carry out loading, unloading, weighing and bundling of sheets 2. RSC/ N 5001 To carry out housekeeping Optional: NA
Performance Criteria	As described in the relevant OS units



NOS National Occupational Standards





Qualification Pack for General Worker (RSS Trading)

Keywords /Terms	Description
Sector	Sector is a conglomeration of different business operations having similar businesses and interests. It may also be defined as a distinct subset of the
Sub-sector	economy whose components share similar characteristics and interests. Sub-sector is derived from a further breakdown based on the characteristics and interests of its components.
Occupation	Occupation is a set of job roles, which perform similar/related set of functions in an industry.
Function	Function is an activity necessary for achieving the key purpose of the sector, occupation, or area of work, which can be carried out by a person or a group of persons. Functions are identified through functional analysis and form the basis of OS.
Job Role	Job role defines a unique set of functions that together form a unique employment opportunity in an organization.
OS	OS specify the standards of performance an individual must achieve when carrying out a function in the workplace, together with the knowledge and understanding they need to meet that standard consistently. Occupational Standards are applicable both in the Indian and global contexts.
Performance Criteria	Performance Criteria are statements that together specify the standard of performance required when carrying out a task.
NOS	NOS are Occupational Standards which apply uniquely in the Indian context.
Qualifications Pack Code	Qualifications Pack Code is a unique reference code that identifies a qualifications pack.
Qualifications Pack	Qualifications Pack comprises the set of OS, together with the educational, training and other criteria required to perform a job role. A Qualifications Pack is assigned a unique qualification pack code.
Unit Code	Unit Code is a unique identifier for an Occupational Standard , which is denoted by an 'N'.
Unit Title	Unit Title gives a clear overall statement about what the incumbent should be able to do.
Description	Description gives a short summary of the unit content. This would be helpful to anyone searching on a database to verify that this is the appropriate OS they are looking for.
Knowledge and Understanding	Knowledge and Understanding are statements which together specify the technical, generic, professional and organizational specific knowledge that an individual needs in order to perform to the required standard.
Organizational Context	Organizational Context includes the way the organization is structured and how it operates, including the extent of operative knowledge managers have of their relevant areas of responsibility.
Technical Knowledge	Technical Knowledge is the specific knowledge needed to accomplish specific designated responsibilities.
Core Skills or Generic Skills	Core Skills or Generic Skills are a group of skills that are key to learning and working in today's world. These skills are typically needed in any work









Qualification Pack for General Worker (RSS Trading)

environment. In the context of the OS , these include communication related skills that are applicable to most job roles.











Carry out loading, unloading, weighing and bundling of sheets

National Occupational Standard



Overview

This unit is about carrying out safe loading/unloading of sheet rubber bundles and field coagulum as well as packing sheet rubber and field coagulum as per customer requirements and operating platform / electronic balance.



Packaging





Unit Code	RSC/N 6102
Unit Title (Task)	Carry out loading, unloading, weighing and bundling of sheets
Description	This unit is about carrying out safe loading/unloading of sheet rubber bundles and field coagulum as well as packing sheet rubber as per customer requirements and operating platform / electronic balance.
Scope	 This unit covers the following tasks: Sheet Handling Undertake doping /packing of rubber in polythene sheets Removal and segregation of impurities from sheets
Performance Criteria	(PC) w.r.t. the Scope
Element	Performance Criteria
Sheet Handling	To be competent, the user/individual on the job must be able to: PC1. Identify different grades of rubber sheets PC 2. Assess the quality of rubber sheet PC3. Load/unload rubber sheets PC4. Weigh it scientifically using platform/electronic balance PC5. Stack the sheets/field coagulum properly

PC7. Ensure the availability of packaging material

PC10. Carry out labelling on packaged sheets

PC8. Weigh rubber sheets correctly and bundle/ pack it properly

PC9. Undertake doping /packing of rubber in polythene sheets









National Occupational Standards Carry out loading, unloading, weighing and bundling of sheet

Improving Quality	PC11.Cutting and removing undried portions/portions with impurities to improve the grade of the sheets PC12.Segregating impurities PC13.Proper disposal of removed portions/impurities		
Knowledge and Unders	standing (K)		
A. Organizational Context (Knowledge of the company / organization and	The user/individual on the job needs to know and understand: KA1. The objectives of the trader and act accordingly.		
its processes)	KA2. He should understand the trends in rubber sheet market		
B. Technical Knowledge	The user/individual on the job needs to know and understand: KB1. Basic knowledge of operation of platform/electronic balance KB2. Basic knowledge of grading and different grades of rubber sheets, packing and stacking etc. KB3. Basic knowledge about the quality of rubber sheet, its dryness, contamination etc.		
Skills (S) (Optional)			
A. Core Skills/	Writing Skills		
Generic Skills	The user/ individual on the job needs to know and understand how to:		
	SA1. Write / label the bundles SA2. Apply basic arithmetics in his day to day work		
	Reading Skills		
	The user/individual on the job needs to know and understand how to: SA3. Follow the instructions SA4. Read tags and labels		









C/N 6102 C	Antional Occupational Standards Aministry of Skill Development Transforming arry out loading, unloading, weighing and bundling of sheet. Transforming arry out loading, unloading, weighing and bundling of sheet.
	Oral Communication (Listening and Speaking skills)
	The user/individual on the job needs to know and understand how to:
	SA5. Listen and communicate with superiors and customers
	Decision Making
Professional Skills	The user/individual on the job needs to know and understand how to:
	SB1. Take appropriate decisions regarding processing steps in view of changing qualit and availability of raw materials and finished goods.
	Plan and Organize
	The user/individual on the job needs to know and understand how to:
	SB2. seek clarification on problems from others
	SB3. apply problem-solving approaches in different situations
	SB4. refer anomalies to the line manager
	Customer Centricity
	The user/individual on the job needs to know and understand how to: NA
	Problem Solving
	The user/individual on the job needs to know and understand how to:
	SB 5. Interpret quality for sheet
	SB 6 . Suggest improvements(if any) in process/product/materials based on results and experience
	Analytical Thinking
	The user/individual on the job needs to know and understand how to: SB7. think through the problem, evaluate the possible solution(s) and suggest an optimum /best possible solution(s) SB8. deal with clients lacking the technical background to solve the problem on their
	own identify immediate or temporary solutions to resolve delays
	Critical Thinking
	The user/individual on the job needs to know and understand how to:



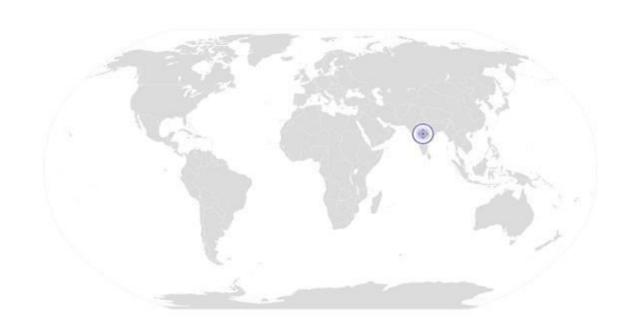






National Occupational Standards Carry out loading, unloading, weighing and bundling of sheet.

SB9. Handle equipment/rubber sheet SB6. seek clarification on problems from others
SB10. apply problem-solving approaches in different situations
SB11. refer anomalies to the line manager







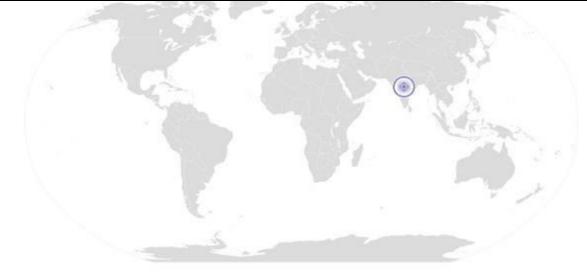




Carry out loading, unloading, weighing and bundling of sheet.

NOS Version Control

NOS Code	RSC /N 6102		
Credits(NSQF)	TBD	Version number	1.0
Industry	Rubber Industry	Drafted on	14/05/15
Industry Sub-sector	Natural Rubber Plantation	Last reviewed on	14/05/15
Occupation	Production - NR	Next review date	14/05/16











National Occupational Standard



Overview

This unit is about carrying out housekeeping



National Occupational Standards Carry Out Housekeeping Activities





Unit Code Unit Title (Task) To carry out housekeeping Description This unit is about carrying out housekeeping activities Scope This unit/task covers the following: Preparing for housekeeping activities Carry out housekeeping activities Post housekeeping activities

	Carry out housekeeping activities		
	Post housekeeping activities		
Performance Criteria (PC) w.r.t. the Scope			
Element	Performance Criteria		
Pre housekeeping activities	 To be competent, the user/individual on the job must be able to: PC1. Inspect the area while taking into account various surfaces PC2. Identify the material requirements for cleaning the areas inspected, by considering risk, time, efficiency and type of stain PC3. Ensure that the cleaning equipment is in proper working condition PC4. Select the suitable alternatives for cleaning the areas in case the appropriate equipment and materials are not available and inform the appropriate person PC5. Plan the sequence for cleaning the area to avoid re-soiling clean areas and surfaces PC6. Inform the affected people about the cleaning activity PC7. Display the appropriate signage for the work being conducted PC8. Ensure that there is adequate ventilation for the work being carried out PC9. Wear the personal protective equipment required for the cleaning method and materials being used 		
Operations	PC10. Use the correct cleaning method for the work area, type of soiling and surface PC11. Carry out cleaning activity without disturbing others		









Carry Out Housekeeping Activities

SC / N 5001 Carry Out Housekeeping Activities		
	PC12. Deal with accidental damage, if any, caused while carrying out the work	
	PC13. Report to the appropriate person any difficulties in carrying out your work	
	PC14. Identify and report to the appropriate person any additional cleaning	
	required that is outside one's responsibility or skill	
	PC15. Ensure that there is no oily substance on the floor to avoid slippage	
	PC16. Ensure that no scrap material is lying around	
	PC17. Maintain and store housekeeping equipment and supplies	
	PC18. Follow workplace procedures to deal with any accidental damage caused during the cleaning process	
Post housekeeping activities	PC19. Ensure that, on completion of the work, the area is left clean and dry and meets requirements	
	PC20. Return the equipment, materials and personal protective equipment that were used to the right places making sure they are clean, safe and securely stored	
	PC21. Dispose the waste garnered from the activity in an appropriate manner	
	PC22. Dispose of used and un-used solutions according to manufacturer's instructions, and clean the equipment thoroughly	
	PC23. Maintain schedules and records for housekeeping duty	
General	PC24. Replenish any necessary supplies or consumables	
Knowledge and Understar	nding (K)	
	The user/individual on the job needs to know and understand:	
	KB1. The levels of hygiene required by workplace and why it is important to maintain them during your work	
A. Technical	KB2. How to inspect a work area to decide what cleaning it needs	
Knowledge	KB3. Methods and materials that used for cleaning variety of surfaces	
	KB4. The types of cleansing agents that are not to be mixed together	
	KB5. The correct method for cleaning equipment and/or machinery used during your work	
	I	









Carry Out Housekeeping Activities

RSC / N 5001	Carry Out Housekeeping Activities
	KB6. The importance of personal protective equipment
	KB7. Appropriate personal protective equipment for the work area, cleaning equipment, tools, materials and chemicals used
	KB8. The correct sequence for cleaning the work area
	KB9. The time taken by the treatment to work
	KB10. The importance of following manufacturer's instructions on cleaning agents
	KB11. The most appropriate place to carry out test cleans and why this should be done before applying treatments
	KB12. The importance of applying treatments evenly and the effect of not doing this
	KB13. Process of cleaning the surfaces without causing injury or damage
	KB14. The method to check the treated surface and equipment on completion of cleaning
	KB15. Procedures for reporting any unidentified soiling
	KB16. Procedures for disposing off waste
	KB17. Procedures for disposing off or storing personal protective equipment
	KB18. Escalation procedures for soils or stains that could not be removed
Skills (S)	
	Writing Skills
	The user/ individual on the job needs to know and understand how to:
	SA1. Construct simple sentences and express ideas clearly through written communication
	SA2. Fill up appropriate technical forms, process charts, activity logs in required format of the company
	SA3. Write simple letters, mails, etc
A. Core Skills/ Generic	SA4. Perform functional mathematical operations, including apply basic
Skills	mathematical principles, such as numbers and space, and techniques such
	as estimation and approximation, for practical purposes
	Reading Skills
	The user/individual on the job needs to know and understand how to:
	SA5. Read and understand manuals, health and safety instructions, memos,
	reports, job cards etc
	SA6. Read images, graphs, diagrams
	SA7. Understand the various coding systems as per company norms
	3777. Onderstand the various coding systems as per company norms









Carry Out Housekeeping Activities

SC / N 5001 Carry Out Housekeeping Activities						
	Oral Communication (Listening and Speaking skills)					
	The user/individual on the job needs to know and understand how to:					
	SA8. Express statements, opinions or information clearly so that others can hear					
	and understand					
	SA9. Respond appropriately to any queries					
	SA10. Communicate with supervisor					
	SA11. Communicate with supervisor SA11. Communicate with upstream and downstream teams					
	SA12. Work in a team and other behavioral skills required to support the small					
	group activities (Quality Circle, Cross Functional Team, Suggestion Scheme					
	Decision Making					
B. Professional Skills	The user/individual on the job needs to know and understand how to:					
b. Troicssional skins	The user/individual on the job needs to know and understand now to.					
	SB1. Take appropriate decisions regarding processing steps in view of changing quality and					
	availability of raw materials and finished goods.					
	Plan and Organize					
	The user/individual on the job needs to know and understand how to:					
	SB2. seek clarification on problems from others					
	3b2. Seek claimcation on problems from others					
	SB3. apply problem-solving approaches in different situations					
	SB4. refer anomalies to the line manager					
	Customer Centricity					
	The user/individual on the job needs to know and understand how to:					
	NA					
	101					
	Problem Solving					
	The user/individual on the job needs to know and understand how to:					
	SB 5. Interpret quality for sheet					
	SB 6 . Suggest improvements(if any) in process/product/materials based on results					
	and experience					
	Analytical Thinking					
	The user/individual on the job needs to know and understand how to:					
	SB7. think through the problem, evaluate the possible solution(s) and suggest an optimum (bost possible solution(s)					
	optimum /best possible solution(s) SB8. deal with clients lacking the technical background to solve the problem on					
	their own identify immediate or temporary solutions to resolve delays					
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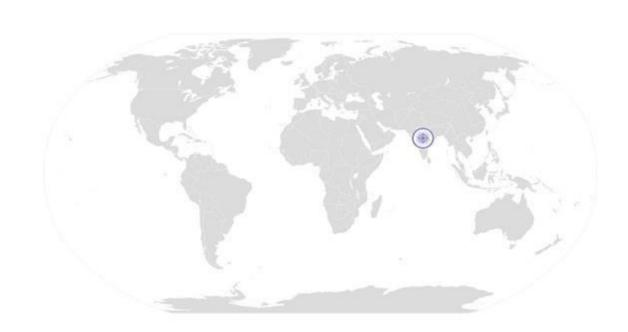








SC / N 5001	Carry Out Housekeeping Activities
	Critical Thinking
	The user/individual on the job needs to know and understand how to:
	SB9. Handle equipment/rubber sheet SB6. seek clarification on problems from others
	SB10. apply problem-solving approaches in different situations
	SB11. refer anomalies to the line manager











NOS Version Control

NOS Code	RSC /N 5001		
Credits(NSQF)	TBD	Version number	1.0
Industry	Rubber Industry	Drafted on	20/03/14
Industry Sub-sector	Natural Rubber Plantation	Last reviewed on	05/05/14
Occupation	Production - NR	Next review date	05/05/15



CRITERIA FOR ASSESSMENT OF TRAINEES

Job Role General worker- RSS

Qualification Pack RSC/ Q 6102

Sector Skill Council Rubber Skill Development Council

Guidelines for Assessment

- 1. Criteria for assessment for each Qualification Pack will be created by the Sector Skill Council. Each Performance Criteria (PC) will be assigned marks proportional to its importance in NOS. SSC will also lay down proportion of marks for Theory and Skills Practical for each PC
- 2. The assessment for the theory part will be based on knowledge bank of questions created by the SSC
- 3. Individual assessment agencies will create unique question papers for theory part for each candidate at each examination/training center (as per assessment criteria below)
- 4. Individual assessment agencies will create unique evaulations for skill practical for every student at each examination/training center based on this criteria
- 5. To pass the Qualification Pack, every trainee should score a minimum of 70% in every NOS
- 6. In case of successfully passing only certain number of NOS's, the trainee is eligible to take subsequent assessment on the balance NOS's to pass the Qualification Pack

Assessment Strategy		Marks Allocation			
NOS	Elements	Performance Criteria	Tot al	Theo ry	Practic al
RSC/ N 6102(Car ry out loading,	Sheet Handling	PC1. Identify different grades of rubber sheets	17	6	11
		PC 2. Assess the quality of field coagulum	9	3	6
		PC3. Load/unload rubber sheets and field coagulum	14	0	14
		PC4. Weigh it scientifically using platform/electronic balance	11	3	9
unloadin		PC5. Stack the sheets/field coagulum properly	6	3	3
g,		PC6. Perform his job with minimum damage/wastage	4	1	3
weighing and bundling of sheets)	Packaging	PC7. Ensure the availability of packaging material	3	1	1
		PC8.Weigh rubber sheets correctly and bundle/ pack it properly	9	0	9
		PC9.Undertake doping /packing of rubber in polythene sheets	6	0	6
		PC10. Carry out labelling on packaged sheets	6	0	6
	Improving Quality	PC11.Cutting and removing undried portions/portions with impurities to improve the grade of the sheets	6	0	6
		PC12.Segregating impurities from field coagulum	6	3	3
		PC13.Proper disposal of removed portions/impurities	4	1	3
			100	21	79

	Pre housekeepin g activities	PC1. Inspect the area while taking into account various surfaces	7	7	0
		PC2. Identify the material requirements for cleaning the areas inspected, by considering risk, time, efficiency and type of stain	13	0	13
		PC3. Ensure that the cleaning equipment is in proper working condition	3	0	3
		PC4. Select the suitable alternatives for cleaning the areas in case the appropriate equipment and materials are not available and inform the appropriate person	13	0	13
		PC5. Plan the sequence for cleaning the area to avoid resoiling clean areas and surfaces	3	0	3
		PC6. Inform the affected people about the cleaning activity	3	3	0
		PC7. Display the appropriate signage for the work being conducted	3	0	3
		PC8. Ensure that there is adequate ventilation for the work being carried out	3	0	3
		PC9. Wear the personal protective equipment required for the cleaning method and materials being used	7	0	7
		PC10. Use the correct cleaning method for the work area, type of soiling and surface	7	7	0
		PC11. Carry out cleaning activity without disturbing others	0	0	0
RSC / N 5001(To carry out housekee ping)	Operations	PC12. Deal with accidental damage, if any, caused while carrying out the work	3	0	3
		PC13. Report to the appropriate person any difficulties in carrying out the work	3	3	0
		PC14. Identify and report to the appropriate person any additional cleaning required that is outside one's responsibility or skill	0	0	0
	Post housekeepin g activities	PC15. Ensure that there is no oily substance on the floor to avoid slippage	3	0	3
		PC16. Ensure that no scrap material is lying around	3	3	0
		PC17. Maintain and store housekeeping equipment and supplies	3	0	3
		PC18. Follow workplace procedures to deal with any accidental damage caused during the cleaning process	3	0	3
		PC19. Ensure that, on completion of the work, the area is left clean and dry and meets requirements	3	0	3
		PC20. Return the equipment, materials and personal protective equipment that were used to the right places making sure they are clean, safe and securely stored	3	0	3
		PC21. Dispose off the waste generated from the activity in an appropriate manner	3	0	3
		PC22. Dispose of used and un-used solutions according to manufacturer's instructions, and clean the equipment thoroughly	0	0	0
	General	PC23. Maintain schedules and records for housekeeping duty	7	0	7
		PC24. Replenish any necessary supplies or consumables	0	0	0

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