



## QUALIFICATIONS PACK - OCCUPATIONAL STANDARDS FOR RUBBER INDUSTRY

### What are Occupational Standards(OS)?

OS describe what individuals need to do, know and understand in order to carry out a particular job role or function

OS are performance standards that individuals must achieve when carrying out functions in the workplace, together with specifications of the underpinning knowledge and understanding

### Contact Us:

PHD House (4th Floor), Opp. Asian Games Village, Siri Fort Institutional Area, New Delhi -110016

E-mail: info@rsdcindia.in





## Contents

Introduction and Contacts	1
Qualifications Pack	3
OS Units	3

### Introduction

## **Qualifications Pack-General Worker (CENEX)**

SECTOR: RUBBER INDUSTRY SUB-SECTOR: Natural Rubber (NR) Plantation

**OCCUPATION:** Production-NR

**REFERENCE ID:** RSC/ Q 6101

ALIGNED TO: NCO-2004/NIL

**Brief Job Description:** He should carry out the work assigned to him relating to machine operation, Latex charging, CENEX packing, handling of inventories like barrels, chemicals, etc, loading and unloading of raw and finished products, maintenance/cleaning of machines and other miscellaneous items of work.

**Personal Attributes:** He should enjoy sound health and be prepared for hard labour to carry out the work assigned to him. He should have basic awareness about <del>on</del> different machineries and tools to be handled by him. He should be able to follow the instructions properly and perform his job efficiently.





### Qualifications Pack for General Worker (CENEX)

ls	Job Role
etai	Credits(NSQF)
De	Sector
dol	Sub-sector
	Occupation
	NSOC Clearnace on

Qualifications Pack Code		RSC/ Q 6101	
Job Role	Gei	neral Worker (CENEX)	
Credits(NSQF)	TBD	Version number	1.0
Sector	Rubber Industry	Drafted on	14/05/15
Sub-sector	Natural Rubber Plantation	Last reviewed on	14/05/15
Occupation	Production – NR	Next review date	14/05/16
NSQC Clearnace on	20/07/2015		

Job Role	General Worker (CENEX)
Role Description	He should carry out the work assigned to him relating to machine operation, Latex charging, CENEX packing, handling of inventories like barrels, chemicals, etc, loading and unloading of raw materials and finished products, maintenance/cleaning of machines and other miscellaneous items of work.
NSQF level Minimum Educational Qualifications* Maximum Educational Qualifications*	3 VIII <sup>th</sup> Standard – preferably NA
<b>Training</b> (Suggested but not mandatory)	Training in machine operation, sampling, ETP operation and general discipline of the firm.
Minimum Job Entry Age	18 years
Experience	1 year experience in a cenex factory (Preferable)
Applicable National Occupational Standards (NOS)	Compulsory: 1. <u>RSC/ N 6101 General Maintenance</u> 2. <u>RSC/ N 5006 Provide Feedback to Higher Authorities</u> 3. <u>RSC/ N 5001 To carry out housekeeping</u> Optional: NA
Performance Criteria	As described in the relevant OS units







### Qualifications Pack for General Worker (CENEX)

5	
4	
U	
Ä	

Keywords /Terms	Description
Sector	Sector is a conglomeration of different business operations having similar
	businesses and interests. It may also be defined as a distinct subset of the
	economy whose components share similar characteristics and interests.
Sub-sector	
	Sub-sector is derived from a further breakdown based on the characteristics
	and interests of its components.
Occupation	Occupation is a set of job roles, which perform similar/related set of
	functions in an industry.
Function	Function is an activity necessary for achieving the key purpose of the sector,
	occupation, or area of work, which can be carried out by a person or a group
	of persons. Functions are identified through functional analysis and form the
	basis of OS.
Job Role	Job role defines a unique set of functions that together form a unique
	employment opportunity in an organization.
OS	OS specify the standards of performance an individual must achieve when
	carrying out a function in the workplace, together with the knowledge and
	understanding they need to meet that standard consistently. Occupational
	Standards are applicable both in the Indian and global contexts.
Performance Criteria	Performance Criteria are statements that together specify the standard of
	performance required when carrying out a task.
NOS	NOS are Occupational Standards which apply uniquely in the Indian context.
Qualifications Pack	Qualifications Pack Code is a unique reference code that identifies a
Code	qualifications pack.
Qualifications Pack	Qualifications Pack comprises the set of OS, together with the educational,
	training and other criteria required to perform a job role. A Qualifications
	Pack is assigned a unique qualification pack code.
Unit Code	Unit Code is a unique identifier for an Occupational Standard, which is
	denoted by an 'N'.
Unit Title	Unit Title gives a clear overall statement about what the incumbent should be
	able to do.
Description	Description gives a short summary of the unit content. This would be helpful
	to anyone searching on a database to verify that this is the appropriate OS
	they are looking for.
Knowledge and	Knowledge and Understanding are statements which together specify the
Understanding	technical, generic, professional and organizational specific knowledge that an
	individual needs in order to perform to the required standard.
Organizational Context	Organizational Context includes the way the organization is structured and
	how it operates, including the extent of operative knowledge managers have
<b>—</b>	of their relevant areas of responsibility.
Technical Knowledge	Technical Knowledge is the specific knowledge needed to accomplish specific
	designated responsibilities.
Core Skills or Generic	Core Skills or Generic Skills are a group of skills that are key to learning and
Skills	working in today's world. These skills are typically needed in any work
	environment. In the context of the OS, these include communication related
	skills that are applicable to most job roles.





## National Occupational Standard



### -----

### **Overview**

This unit is about carrying out the day to day operational activities and general maintenance related to machine operation and allied activities.







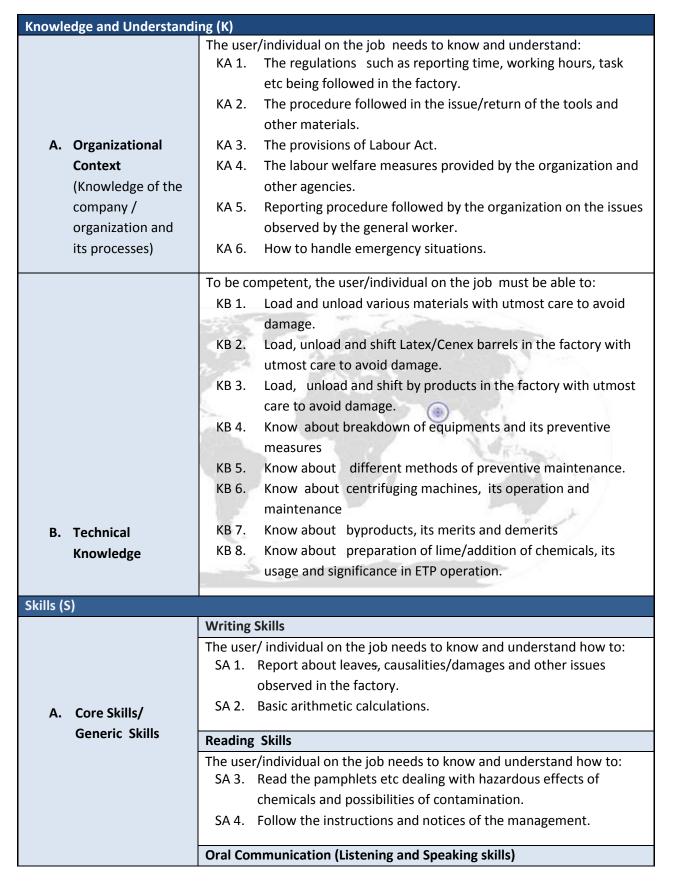
Unit Code	RSC/ N 6101
Unit Title	General Maintenance
(Task)	
Description	This unit is about carrying out the day to day operational activities and general maintenance related to machine operation and allied activities.
Scope	<ul> <li>This unit covers the following tasks:</li> <li>Operational Activities</li> </ul>
	<ul> <li>General maintenance related to machine operation and allied</li> </ul>
	activities, periodical cleaning, servicing, preventive maintenance,
	ETP management etc.
	Cenex packing
Performance Criteria (PC) w.	
Element	Performance Criteria
	To be competent, the user/individual on the job must be able to:
	PC 1. Latex charging/decantation as per instructions from head
	worker/supervisor
	PC 2. Preservation of chemicals, addition /desludging works etc.
	PC 3. Coagulation of skim as per instructions
<b>Operational Activities</b>	PC 4. Loading of cenex and latex barrels as per instructions
	PC 5. Unloading of cenex/latex barrels as per instructions
	PC 6. Loading of byproducts as per instructions
	PC 7. Light weight barrel (cenex barrel) rinsing
	PC 8. Cenex barrel checking ,numbering, weighing etc
	PC 9. Strictly follow reporting time, working hours, assigned tasks etc.
	PC 10. Operation of the Latex centrifuging machine as per instruction
	from head worker/supervisor
	PC 11. Operate machines with maximum efficiency
	PC 12. Periodically clean the centrifuging machines
	PC 13. Clean the Machine bowls at prescribed intervals
Machine Operation and	PC 14. Repair/service the centrifuging machines as per instructions
Maintenance	PC 15. Undertake preventive maintenance
	PC 16. Repair/maintain other machineries /critical equipments etc as and when required.
	PC 17. Repair/maintenance /reconditioning of latex collection barrels
	PC 18. Effluent treatment operation as per head worker/supervisor's
	instructions
	PC 19. Packing of Cenex in the prescribed quantity and quality
	PC 20. Ensure proper labeling
Packaging	PC 21. Field barrel checking and making it ready for dispatch
	1







ming the skill landscape











	a en inerkeneursnip
	<ul> <li>The user/individual on the job needs to know and understand how to:</li> <li>SA 5. Be a good listener to any new information being introduced in the factory.</li> <li>SA 6. Communicate effectively with superiors and colleagues.</li> <li>SA 7. Communicate clearly and effectively with Head workers/supervisors</li> </ul>
	Decision Making
B. Professional Skills	
	The user/individual on the job needs to know and understand how to:
	SB1. Take appropriate decisions regarding processing steps in view of
	changing quality and availability of raw materials and finished goods.
	Plan and Organize
	The user/individual on the job needs to know and understand how to:
	SB2. seek clarification on problems from others
	SB3. apply problem-solving approaches in different situations
	SB4. refer anomalies to the line manager
	Customer Centricity
	NA
	Problem Solving
	The user/individual on the job needs to know and understand how to:
	SB 5. Interpret quality for sheet
	SB 6 . Suggest improvements(if any) in process/product/materials based
	on results and experience
	Analytical Thinking
	The user/individual on the job needs to know and understand how to:
	SB7. think through the problem, evaluate the possible solution(s) and
	suggest an optimum /best possible solution(s) SB8. deal with clients lacking the technical background to solve the
	problem on their own identify immediate or temporary solutions to
	resolve delays
	Critical Thinking
	The user/individual on the job needs to know and understand how to:
	SB9. Handle equipment/rubber sheet SB6. seek clarification on problems
	from others
	SB10. apply problem-solving approaches in different situations









SB11. refer anomalies to the line manager









#### N·5·D·C National Skill Development Corporation

### **NOS Version Control**

NOS Code	RSC / N 6101		
Credits(NSQF)	TBD	Version number	1.0
Industry	Rubber Industry	Drafted on	14/05/15
Industry Sub-sector	Natural Rubber Plantation	Last reviewed on	14/05/15
Occupation	Production - NR	Next review date	14/05/16







## National Occupational Standard



### Outerrain

<u>Overview</u>

This unit is about providing feedback to higher authorities



-



### **Provide Feedback to Higher Authorities**



Unit Code	RSC/ N 5006
Unit Title (Task)	Provide Feedback to Higher Authorities
Description	This unit is about providing feedback to higher authorities
Scope	<ul> <li>This unit/task covers the following:</li> <li>Feed back on innovations in practices/operations</li> <li>Feed back on incidence of trouble shooting</li> <li>Feed back on indigenous knowledge (IK)/ indigenous technical knowledge (ITK) for evaluation and adoption</li> <li>Feed back on socio-economic problems</li> <li>Feed back on conflicts</li> <li>Feed back on shortages/surplus of inputs</li> <li>Information on quality issues of inputs</li> <li>Information on general health and other aspects</li> </ul>
Performance Criteria(PC) w	.r.t the scope
Element	· Performance Criteria
Feed back on innovations	<ul> <li>To be competent, the individual on the job must be able to:</li> <li>PC 1. Generate innovations through expertise</li> <li>PC 2. Report to the higher authorities for trial, modifications and evaluation</li> <li>PC 3. Implement/adopt the approved innovations</li> </ul>
Feed back on incidence of trouble shooting	<ul> <li>PC 4. Identify the issues requiring trouble shooting.</li> <li>PC 5. Report to the higher authorities for diagnosing and remedial action.</li> <li>PC 6. Carry out protection measures.</li> <li>PC 7. Report on the effectiveness of the control measures.</li> <li>PC 8. Report on the effect of climatic factors on the functioning of the factory.</li> </ul>
Feed back on indigenous knowledge/ITK	<ul> <li>PC 9. Identify appropriate location specific indigenous knowledge</li> <li>PC 10. Report it to higher authorities for trial, evaluation and adoption with modifications, if any</li> <li>PC 11. Report on the results of such trials</li> </ul>





### **Provide Feedback to Higher Authorities**



Feed back on socio- economic problems	PC 12. Identify the socio-economic problems PC 13. Report it to higher authorities for investigation and solution PC 14. Extend possible help for solving such problems.
Feed back on conflicts	PC 15. Aware of the conflict existing and its possible causes PC 16. Report to the higher authority for resolving the issues PC 17. Extend possible help for solving the conflict
Knowledge and Understandin	g (K)
A. Organizational context (Knowledge of the company / organization and its processes)	The user/individual on the job needs to know and understand: KA 1.Importance of providing feedback for improvement KA 2.Importance of indigenous knowledge for evolving/adopting location specific practices KA 3.Rectification/solution of problems/conflicts for the smooth functioning of the factory.
B. Technical Knowledge	<ul> <li>The user/individual on the job needs to know and understand:</li> <li>KB 1. The need for ammoniating field latex and what happens when it is centrifuged.</li> <li>KB 2. About latex production from rubber plantation</li> <li>KB 3. Impact of preventive maintenance on the performance of factory.</li> <li>KB 4. The indigenous practices for adoption for better performance</li> <li>KB 5. The local situations and come out with innovations through experience</li> <li>KB 6. Problem/conflict identification</li> <li>KB 7. Methods of reporting to higher authorities</li> </ul>
Skills (S) ( <u>Optional</u> )	
A. Core Skills/ Generic Skills	Writing Skills         The user/ individual on the job needs to know and understand how to:         SA 1. Prepare simple written documents to provide feed back to higher authorities         SA 2. Convey ideas/information clearly in writing
	Reading Skills







National Occupational Standards Provide Feedback to Higher Authorities

<ul> <li>The user/individual on the job needs to know and understand how to:</li> <li>SA 3. Read and understand the contents published in newspaper and other publications</li> <li>SA 4. Read and understand images, diagrams, leaflets etc</li> <li>SA 5. Read written instructions, notices etc.</li> <li>Oral Communication (Listening and Speaking skills)</li> <li>The user/individual on the job needs to know and understand how to: .</li> <li>SA 6. Express statements, opinions or information clearly so that the receiver can hear and understand properly.</li> <li>SA 7. Respond appropriately to queries</li> <li>SA 8. Communicate effectively to Factory Manager, Supervisor, Head worker , office staff and other workers</li> </ul>
and other publications SA 4. Read and understand images, diagrams, leaflets etc SA 5. Read written instructions, notices etc. <b>Oral Communication (Listening and Speaking skills)</b> The user/individual on the job needs to know and understand how to: . SA 6. Express statements, opinions or information clearly so that the receiver can hear and understand properly. SA 7. Respond appropriately to queries SA 8. Communicate effectively to Factory Manager, Supervisor, Head worker , office staff and other workers
<ul> <li>SA 4. Read and understand images, diagrams, leaflets etc</li> <li>SA 5. Read written instructions, notices etc.</li> <li>Oral Communication (Listening and Speaking skills)</li> <li>The user/individual on the job needs to know and understand how to: .</li> <li>SA 6. Express statements, opinions or information clearly so that the receiver can hear and understand properly.</li> <li>SA 7. Respond appropriately to queries</li> <li>SA 8. Communicate effectively to Factory Manager, Supervisor, Head worker , office staff and other workers</li> </ul>
<ul> <li>SA 5. Read written instructions, notices etc.</li> <li>Oral Communication (Listening and Speaking skills)</li> <li>The user/individual on the job needs to know and understand how to: .</li> <li>SA 6. Express statements, opinions or information clearly so that the receiver can hear and understand properly.</li> <li>SA 7. Respond appropriately to queries</li> <li>SA 8. Communicate effectively to Factory Manager, Supervisor, Head worker , office staff and other workers</li> </ul>
<ul> <li>Oral Communication (Listening and Speaking skills)</li> <li>The user/individual on the job needs to know and understand how to: .</li> <li>SA 6. Express statements, opinions or information clearly so that the receiver can hear and understand properly.</li> <li>SA 7. Respond appropriately to queries</li> <li>SA 8. Communicate effectively to Factory Manager, Supervisor, Head worker , office staff and other workers</li> </ul>
<ul> <li>The user/individual on the job needs to know and understand how to: .</li> <li>SA 6. Express statements, opinions or information clearly so that the receiver can hear and understand properly.</li> <li>SA 7. Respond appropriately to queries</li> <li>SA 8. Communicate effectively to Factory Manager, Supervisor, Head worker , office staff and other workers</li> </ul>
<ul> <li>SA 6. Express statements, opinions or information clearly so that the receiver can hear and understand properly.</li> <li>SA 7. Respond appropriately to queries</li> <li>SA 8. Communicate effectively to Factory Manager, Supervisor, Head worker , office staff and other workers</li> </ul>
receiver can hear and understand properly. SA 7. Respond appropriately to queries SA 8. Communicate effectively to Factory Manager, Supervisor, Head worker , office staff and other workers Decision Making
SA 8. Communicate effectively to Factory Manager, Supervisor, Head worker , office staff and other workers Decision Making
worker , office staff and other workers Decision Making
The user (individual on the job people to know and understand how to:
The user/individual on the job people to know and understand how to:
The user/individual on the job needs to know and understand how to:
SB1. Take appropriate decisions regarding processing steps in view of
changing quality and availability of raw materials and finished goods.
Plan and Organize
The user/individual on the job needs to know and understand how to:
SB2. seek clarification on problems from others
SB3. apply problem-solving approaches in different situations
SB4. refer anomalies to the line manager
Customer Centricity
NA
Problem Solving
The user/individual on the job needs to know and understand how to:
SB 5. Interpret quality for sheet
SB 6 . Suggest improvements(if any) in process/product/materials based
on results and experience
Analytical Thinking







### Provide Feedback to Higher Authorities

<ul> <li>The user/individual on the job needs to know and understand how to: SB7. think through the problem, evaluate the possible solution(s) and suggest an optimum /best possible solution(s)</li> <li>SB8. deal with clients lacking the technical background to solve the problem on their own identify immediate or temporary solutions to resolve delays</li> <li>Critical Thinking</li> </ul>
<ul> <li>The user/individual on the job needs to know and understand how to:</li> <li>SB9. Handle equipment/rubber sheet SB6. seek clarification on problems from others</li> <li>SB10. apply problem-solving approaches in different situations</li> <li>SB11. refer anomalies to the line manager</li> </ul>









## NOS Version Control

NOS Code	RSC / N 5006			
Credits(NSQF)	TBD	Version number	1.0	
Industry	Rubber Industry	Drafted on	14/05/15	
Industry Sub-sector	Natural Rubber Plantation	Last reviewed on	14/05/15	
Occupation	Production - NR	Next review date	14/05/16	









# National Occupational Standard



\_\_\_\_\_

### **Overview**

This unit is about carrying out housekeeping.









RSC / N 5001 Unit Code **Unit Title** To carry out housekeeping (Task) Description This unit is about carrying out housekeeping activities Scope This unit/task covers the following tasks: . Preparing for housekeeping activities Carry out housekeeping activities • Post housekeeping activities Performance Criteria(PC) w.r.t. the Scope Element **Performance Criteria** To be competent, the user/individual on the job must be able to: PC1. Inspect the area while taking into account various surfaces PC2. Identify the material requirements for cleaning the areas inspected, by considering risk, time, efficiency and type of stain PC3. Ensure that the cleaning equipment is in proper working condition PC4. Select the suitable alternatives for cleaning the areas in case the appropriate equipment and materials are not available and inform the appropriate Pre housekeeping person activities PC5. Plan the sequence for cleaning the area to avoid re-soiling clean areas and surfaces PC6. Inform the affected people about the cleaning activity PC7. Display the appropriate signage for the work being conducted PC8. Ensure that there is adequate ventilation for the work being carried out PC9. Wear the personal protective equipment required for the cleaning method and materials being used PC10. Use the correct cleaning method for the work area, type of soiling and surface PC11. Carry out cleaning activity without disturbing others **Operations** PC12. Deal with accidental damage, if any, caused while carrying out the work PC13. Report to the appropriate person any difficulties in carrying out the work PC14. Identify and report to the appropriate person any additional cleaning required that is outside one's responsibility or skill Post housekeeping PC15. Ensure that there is no oily substance on the floor to avoid slippage activities PC16. Ensure that no scrap material is lying around

17





To carry out housekeeping





	PC17. Maintain and store housekeeping equipment and supplies PC18. Follow workplace procedures to deal with any accidental damage caused during the cleaning process
General	PC19. Maintain schedules and records for housekeeping duty PC20. Replenish any necessary supplies or consumables
Knowledge and Understa	nding (K)
	The user/individual on the job needs to know and understand:
B. Technical Knowledge	<ul> <li>KB1. The levels of hygiene required in workplace and why it is important to maintain them during work</li> <li>KB2. How to inspect a work area to decide what cleaning it needs</li> <li>KB3. Methods and materials that are used for cleaning various surfaces</li> <li>KB4. The types of cleansing agents that are not to be mixed together</li> <li>KB5. The correct method for cleaning equipment and/or machinery used during cleaning work</li> <li>KB6. The importance of personal protective equipment</li> <li>KB7. Appropriate personal protective equipment for the work area, cleaning equipment, tools, materials and chemicals used</li> <li>KB8. The correct sequence for cleaning the work area</li> <li>KB9. The time taken by the treatment to work</li> <li>KB10. The importance of following manufacturer's instructions on cleaning agents</li> <li>KB11. The most appropriate place to carry out test cleaning and why this should be done before applying treatments</li> <li>KB13. Process of cleaning the surfaces without causing injury or damage</li> <li>KB14. The method to check the treated surface and equipment on completion of cleaning</li> <li>KB15. Procedures for disposing off waste</li> <li>KB16. Procedures for disposing off or storing personal protective equipment</li> </ul>
Skills (S)	
A. Core Skills/ Generic Skills	<ul> <li>Writing Skills</li> <li>The user/ individual on the job needs to know and understand how to:</li> <li>SA1. Construct simple sentences and express ideas clearly through written communication</li> <li>SA2. Fill up appropriate technical forms, process charts, activity logs in required format of the company</li> <li>SA3. Write simple letters, mails, etc</li> </ul>









To carry out housekeeping

	SA4. Perform functional mathematical operations, including application of basic mathematical principles, such as numbers and space,
	Reading Skills
	The user/individual on the job needs to know and understand how to: SA5. Read and understand manuals, health and safety instructions, memos,
	reports, job cards etc
	SA6. Read images, graphs, diagrams SA7. Understand the various coding systems as per company norms
	Oral Communication (Listening and Speaking skills)
	The user/individual on the job needs to know and understand how to: SA8. Express statements, opinions or information clearly so that others can hear and understand
	SA9. Respond appropriately to any queries
	SA10. Communicate with head worker /supervisor
	SA11. Communicate with upstream and downstream teams
	SA12. Work in a team and other behavioral skills required to support small group activities
	Decision Making
B. Professional Skills	The user/individual on the job needs to know and understand how to: SB1. Take appropriate decisions regarding processing steps in view of changing quality and availability of raw materials and finished goods.
	Plan and Organize
	The user/individual on the job needs to know and understand how to: SB2. seek clarification on problems from others
	SB3. apply problem-solving approaches in different situations
	SB4. refer anomalies to the line manager
	Customer Centricity
	NA
	Problem Solving
	The user/individual on the job needs to know and understand how to: SB 5. Interpret quality for sheet
	SB 6 . Suggest improvements(if any) in process/product/materials based on
	results and experience









To carry	out	house	keeping
----------	-----	-------	---------

Analytical Thinking
The user/individual on the job needs to know and understand how to: SB7. think through the problem, evaluate the possible solution(s) and suggest an optimum /best possible solution(s) SB8. deal with clients lacking the technical background to solve the problem
on their own identify immediate or temporary solutions to resolve delays
Critical Thinking
The user/individual on the job needs to know and understand how to:
SB9. Handle equipment/rubber sheet SB6. seek clarification on problems from others
SB10. apply problem-solving approaches in different situations
SB11. refer anomalies to the line manager











## NOS Version Control

NOS Code	RSC / N 5001					
Credits(NSQF)	TBD	Version number <b>1.0</b>				
Industry	Rubber Industry	Drafted on 14/05/15				
Industry Sub-sector	Natural Rubber Plantation	Last reviewed on	14/05/15			
Occupation	Production – NR	Next review date	14/05/16			



### **CRITERIA FOR ASSESSMENT OF TRAINEES**

Job RoleGeneral worker - CENEXQualification PackRSC/ Q 6101Sector Skill CouncilRubber Skill Development Council

#### **Guidelines for Assessment**

1. Criteria for assessment for each Qualification Pack will be created by the Sector Skill Council. Each Performance Criteria (PC) will be assigned marks proportional to its importance in NOS. SSC will also lay down proportion of marks for Theory and Skills Practical for each PC

The assessment for the theory part will be based on knowledge bank of questions created by the SSC
 Individual assessment agencies will create unique question papers for theory part for each candidate at each examination/training center (as per assessment criteria below)

4. Individual assessment agencies will create unique evaulations for skill practical for every student at each examination/training center based on this criteria

5. To pass the Qualification Pack, every trainee should score a minimum of 70% in every NOS

6. In case of successfully passing only certain number of NOS's, the trainee is eligible to take subsequent assessment on the balance NOS's to pass the Qualification Pack

			Marks Allocatio		cation
NOS	Elements	Performance Criteria	Tot al	Theo ry	Practic al
		PC 1. Latex charging/decantation as per instructions from head worker/supervisor	16	4	12
		PC 2. Preservation of chemicals, addition /desludging works etc	2	2	0
		PC 3. Coagulation of skim as per instructions	4	0	4
	Operational Activities	PC 4. Loading of cenex and latex barrels as per instructions	2	0	2
	Activities	PC 5. Unloading of cenex/latex barrels as per instructions	2	0	2
RSC/ N		PC 6. Loading of byproducts as per instructions	2	0	2
6101(Ge		PC 7. Light weight barrel (cenex barrel) rinsing	2	0	2
neral		PC 8. Cenex barrel checking ,numbering, weighing etc	4	0	4
Maintena nce)		PC 9. Strictly follow reporting time, working hours, assigned tasks etc	2	2	0
	Machine Operation and Maintenanc e	PC 10. Operation of the Latex centrifuging machine as per instruction from head worker/supervisor	16	0	16
		PC 11. Operate machines with maximum efficiency	4	2	2
		PC 12. Periodically clean the centrifuging machines	2	2	0
		PC 13. Clean the Machine bowls at prescribed intervals	2	2	0
		PC 14. Repair/service the centrifuging machines as per instructions	4	2	2
		PC 15. Undertake preventive maintenance	8	2	6
		PC 16. Repair/maintain other machineries /critical equipments etc as and when required.	4	0	4

		PC 17. Repair/maintenance /reconditioning of latex collection barrels	2	0	2
		PC 18. Effluent treatment operation as per head worker/supervisor's instructions	6	2	4
		PC 19. Packing of Cenex in the prescribed quantity and quality	8	0	8
	Packaging	PC 20. Ensure proper labeling	6	0	6
		PC 21. Field barrel checking and making it ready for dispatch	2	0	2
			100	20	80
		PC 1. Generate innovations through expertise	4	4	0
	Feed back on innovations	PC 2. Report to the higher authorities for trial, modifications and evaluation	4	4	0
		PC 3. Implement/adopt the approved innovations	0	0	0
	Feed back on incidence of trouble shooting	PC 4. Identify the issues requiring trouble shooting.	16	8	8
		PC 5. Report to the higher authorities for diagnosing and remedial action	8	0	8
RSC/ N 5006(Fee d back to		PC 6. Carry out protection measures	16	0	16
Higher Authoriti es)		PC 7. Report on the effectiveness of the control measures.	8	0	8
		PC 8. Report on the effect of climatic factors on the functioning of the factory.	8	4	4
	knowledge       Feed back       on       PC 10. Report it to higher author	PC 9. Identify appropriate location specific indigenous knowledge	4	4	0
		PC 10. Report it to higher authorities for trial, evaluation and adoption with modifications, if any	4	4	0
	тк	PC 11. Report on the results of such trials	4	4	0

	Feed back	PC 12. Identify the socio-economic problems	8	8	0
	on socio- economic	PC 13. Report it to higher authorities for investigation and solution	4	0	4
	problems	PC 14. Extend possible help for solving such problems.	0	0	0
		PC 15. Aware of the conflict existing and its possible causes	8	0	8
	Feed back on conflicts	PC 16. Report to the higher authority for resolving the issues	4	4	0
		PC 17. Extend possible help for solving the conflict	0	0	0
			100	44	56
	Pre housekeepin g activities	PC1. Inspect the area while taking into account various surfaces	8	8	0
		PC2. Identify the material requirements for cleaning the areas inspected, by considering risk, time, efficiency and type of stain	20	0	20
		PC3. Ensure that the cleaning equipment is in proper working condition	4	0	4
		PC4. Select the suitable alternatives for cleaning the areas in case the appropriate equipment and materials are not available and inform the appropriate person	8	0	8
RSC / N 5001(To		PC5. Plan the sequence for cleaning the area to avoid re- soiling clean areas and surfaces	4	0	4
carry out housekee		PC6. Inform the affected people about the cleaning activity	0	0	0
ping )		PC7. Display the appropriate signage for the work being conducted	4	0	4
		PC8. Ensure that there is adequate ventilation for the work being carried out	4	0	4
		PC9. Wear the personal protective equipment required for the cleaning method and materials being used	16	8	8
		PC10. Use the correct cleaning method for the work area, type of soiling and surface	8	8	0
	Operations	PC11. Carry out cleaning activity without disturbing others	0	0	0
		PC12. Deal with accidental damage, if any, caused while carrying out the work	4	0	4

	PC13. Report to the appropriate person any difficulties in carrying out the work	4	4	0
	PC14. Identify and report to the appropriate person any additional cleaning required that is outside one's responsibility or skill	0	0	0
	PC15. Ensure that there is no oily substance on the floor to avoid slippage	0	0	0
Post	PC16. Ensure that no scrap material is lying around	4	4	0
housekeepin g activities	PC17. Maintain and store housekeeping equipment and supplies	4	0	4
	PC18. Follow workplace procedures to deal with any accidental damage caused during the cleaning process	4	4	0
General	PC19. Maintain schedules and records for housekeeping duty	4	0	4
	PC20. Replenish any necessary supplies or consumables	0	0	0
		100	36	64